

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD850					
<b>ENJEKSİYON ÜNİTESİ / INJECTION UNIT</b>								
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	1380			3600		
VİDA ÇAPI / SCREW DIAMETER		mm	45	50	55	60	70	80
VİDA L/D ORANI / L/D RATIO		L/D	23	21	19	22	22	19
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	493	608	736	975	1615	2100
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	448	553	670	887	1470	1920
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	280	226	187	304	223	177
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	190	236	285	311	423	553
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm		310		345	420	420
VİDA HIZI / SCREW SPEED		Rpm	141			115		
<b>KİLİTLEME ÜNİTESİ / CLAMPING UNIT</b>								
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	850					
MAX DAYLIGHT		mm	2100					
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	1000					
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	1180x1020					
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	650x550					
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	500-1100					
İTİCİ KUVVETİ / EJECTOR FORCE		ton	8.7x2					
İTİCİ MESAFESİ / EJECTOR STROKE		mm	250					
İTİCİ SAYISI / EJECTOR PCS		pcs	9x2					
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1600					
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	7					
KALIP SETİ / MOLD SETS		pcs	1					
<b>GENEL BİLGİLER / GENERAL UNIT</b>								
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5					
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	32			62		
ISITICI GÜCÜ / HEATER POWER		kW	19			31		
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	4+1			5+1		
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	1200					
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	50					
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	11x3.1x2.6					