

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD450					
<b>ENJEKSİYON ÜNİTESİ / INJECTION UNIT</b>								
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	720			1380		
VİDA ÇAPI / SCREW DIAMETER		mm	42	45	48	45	50	55
VİDA L/D ORANI / L/D RATIO		L/D	24	22	21	23	21	19
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	346	397	452	493	608	736
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	315	361	411	448	553	670
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	208	182	160	280	226	187
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	258	292	332	190	236	285
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm	250			310		
VİDA HIZI / SCREW SPEED		Rpm	210			141		
<b>KİLİTLEME ÜNİTESİ / CLAMPING UNIT</b>								
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	450					
MAX DAYLIGHT		mm	1350					
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	600					
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	1130x610					
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	475x400					
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	200-750					
İTİCİ KUVVETİ / EJECTOR FORCE		ton	7.7x2					
İTİCİ MESAFESİ / EJECTOR STROKE		mm	185					
İTİCİ SAYISI / EJECTOR PCS		pcs	10					
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1300					
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	3.5					
KALIP SETİ / MOLD SETS		pcs	2					
<b>GENEL BİLGİLER / GENERAL UNIT</b>								
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5					
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	32			25		
ISITICI GÜCÜ / HEATER POWER		kW	12			19		
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			4+1		
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	900					
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	20					
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	8.0x2.3x2.4					