

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD280					
<b>ENJEKSİYON ÜNİTESİ / INJECTION UNIT</b>								
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	300			470		
VİDA ÇAPI / SCREW DIAMETER		mm	30	32	36	36	38	42
VİDA L/D ORANI / L/D RATIO		L/D	22	20.5	18	22	20.5	18
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	106	120	152	198	221	279
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	96	110	138	183	201	254
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	280	246	194	228	205	168
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	150	171	216	184	204	249
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm	150			195		
VİDA HIZI / SCREW SPEED		Rpm	280			210		
<b>KİLİTLEME ÜNİTESİ / CLAMPING UNIT</b>								
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	280					
MAX DAYLIGHT		mm	1230					
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	580					
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	930x610					
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	400x350					
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	200-650					
İTİCİ KUVVETİ / EJECTOR FORCE		ton	4.9x2					
İTİCİ MESAFESİ / EJECTOR STROKE		mm	150					
İTİCİ SAYISI / EJECTOR PCS		pcs	10					
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1100					
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	2.5					
KALIP SETİ / MOLD SETS		pcs	2					
<b>GENEL BİLGİLER / GENERAL UNIT</b>								
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5					
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	25			20		
ISITICI GÜCÜ / HEATER POWER		kW	7			9		
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			3+1		
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	600					
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	14					
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	7.0x2.2x2.2					