

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD230					
ENJEKSİYON ÜNİTESİ / INJECTION UNIT								
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	230			300		
VİDA ÇAPI / SCREW DIAMETER		mm	24	26	28	30	32	36
VİDA L/D ORANI / L/D RATIO		L/D	21	19	18	22	20.5	18
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	63	74	86	106	120	152
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	57	67	78	96	110	138
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	367	312	270	280	246	194
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	90	106	123	119	136	172
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm	140			150		
VİDA HIZI / SCREW SPEED		Rpm	300			280		
KİLİTLEME ÜNİTESİ / CLAMPING UNIT								
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	230					
MAX DAYLIGHT		mm	1070					
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	420					
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	940x425					
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	350x350					
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	200-650					
İTİCİ KUVVETİ / EJECTOR FORCE		ton	3.4x2					
İTİCİ MESAFESİ / EJECTOR STROKE		mm	110					
İTİCİ SAYISI / EJECTOR PCS		pcs	6					
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1020					
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	1.7					
KALIP SETİ / MOLD SETS		pcs	2					
GENEL BİLGİLER / GENERAL UNIT								
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5					
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	20			20		
ISITICI GÜCÜ / HEATER POWER		kW	4.5			7		
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			3+1		
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	600					
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	11					
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	6.2x2.0x2.0					