

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD160						
ENJEKSİYON ÜNİTESİ / INJECTION UNIT									
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	230			300			
VİDA ÇAPI / SCREW DIAMETER		mm	24	26	28	30	32	36	
VİDA L/D ORANI / L/D RATIO		L/D	21	19	18	22	20.5	18	
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	63	74	86	106	120	152	
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	57	67	78	96	110	138	
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	367	312	270	280	246	194	
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	73	85	99	95	108	137	
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm	140			150			
VİDA HIZI / SCREW SPEED		Rpm	300			280			
KİLİTLEME ÜNİTESİ / CLAMPING UNIT									
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	160						
MAX DAYLIGHT		mm	900						
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	340						
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	740x410						
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	300x280						
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	200-560						
İTİCİ KUVVETİ / EJECTOR FORCE		ton	3.4x2						
İTİCİ MESAFESİ / EJECTOR STROKE		mm	100						
İTİCİ SAYISI / EJECTOR PCS		pcs	6						
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	860						
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	1						
KALIP SETİ / MOLD SETS		pcs	2						
GENEL BİLGİLER / GENERAL UNIT									
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5						
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	16			16			
ISITICI GÜCÜ / HEATER POWER		kW	4.5			7			
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			3+1			
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	350						
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	8						
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	5.6x1.9x1.9						