

AÇIKLAMA / DESCRIPTION		BİRİM / UNIT	VT-HD1000				
ENJEKSİYON ÜNİTESİ / INJECTION UNIT							
ULUSLARARASI BOYUT / INTERNATIONAL SIZE		mm	1380			3600	
VİDA ÇAPI / SCREW DIAMETER		mm	45	50	55	60	70 80
VİDA L/D ORANI / L/D RATIO		L/D	22	21	22	22	22 19.25
ENJEKSİYON KAPASİTESİ / THEROTICAL SHOT VOLUME		cm3	493	608	736	975	1616 2100
ENJEKSİYON AĞIRLIĞI / SHOT WEIGHT		g	448	554	670	887	1470 1920
ENJEKSİYON BASINCI / INJECTION PRESSURE		MPa	280	227	187	304	223 171
ENJEKSİYON ORANI / INJECTION RATE		cm3/s	191	236	285	311	423 553
ENJEKSİYON MESAFESİ / INJECTION STROKE		mm	310	310	310	110	110 110
VİDA HIZI / SCREW SPEED		Rpm	120			115	
KİLİTLEME ÜNİTESİ / CLAMPING UNIT							
KİLİTLEME KUVVETİ / CLAMPING FORCE		ton	1000				
MAX DAYLIGHT		mm	2100				
KALIP AÇMA MESAFESİ / CLAMPING STROKE		mm	1050				
KOLONLAR ARASI MESAFE / DISTANCE BETWEEN TIE BARS		mm	1180x1020				
MİN. KALIP ÖLÇÜSÜ / MIN. MOLD DIMENSIONS		mm	1660x1500				
KALIP KALINLIĞI (MIN-MAX) / MOLD THICKNESS RANGE		mm	500-1100				
İTİCİ KUVVETİ / EJECTOR FORCE		ton	8.7x2				
İTİCİ MESAFESİ / EJECTOR STROKE		mm	250				
İTİCİ SAYISI / EJECTOR PCS		pcs	9x2				
DÖNER TABLA ÖLÇÜSÜ / ROTARY TABLE DIAMETER		mm	1600				
DÖNER TABLA TAŞIMA KAPASTESİ / LOAD PLATEN ROTARY TABLE		ton	8				
KALIP SETİ / MOLD SETS		pcs	1				
GENEL BİLGİLER / GENERAL UNIT							
SİSTEM BASINCI / SYSTEM PRESSURE		MPa	17.5				
POMPA MOTOR GÜCÜ / PUMP MOTOR POWER		kW	32			32	
ISITICI GÜCÜ / HEATER POWER		kW	12			19	
ISITICI ALAN SAYISI / NUMBER OF HEATING ZONE		UNIT	3+1			4+1	
YAĞ KAPASİTESİ / OIL TANK CAPACITY		L	1000				
MAKİNE AĞIRLIĞI / MACHINE WEIGHT		ton	35				
MAKİNE ÖLÇÜLERİ / MACHINE DIMENSIONS		m	9.2x3.0x2.4				